

## Series 7L

Piezoresistive pressure transducer capsule with high stability in a compact design

### Features

- High long-term stability
- Robust, compact stainless-steel housing
- Front-flush, crevice-free welded diaphragm
- Very high proof pressure
- Optimised thermal behaviour



### Technology

- Piezoresistive pressure sensor chip, encapsulated insulated in an oil-filled metal housing
- Ideal for mounting with O-ring
- Typical range of output signal of 160 mV / mA

### Typical Applications

- OEM
- Industry
- Laboratory

#### Accuracy

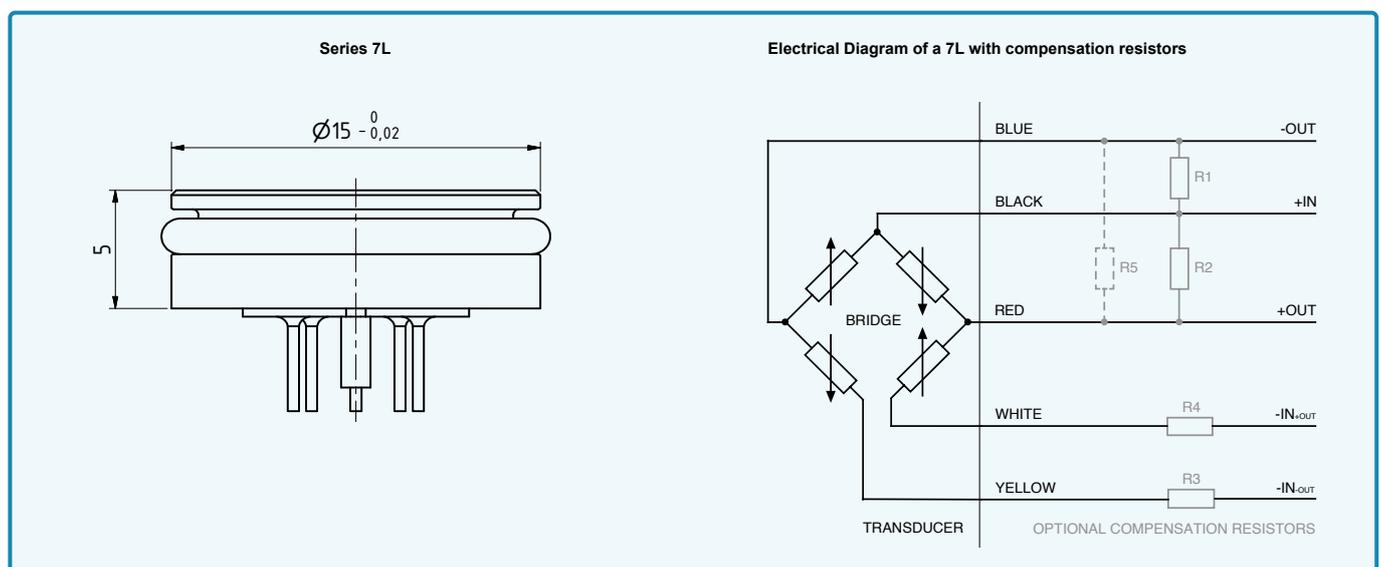
± 0,25 %FS

#### Long-term Stability

± 0,25 %FS/year

#### Pressure Ranges

0...5 bar to 0...200 bar



## Series 7L – Specifications

### Standard Pressure Ranges

Relative pressure PR	Absolute pressure PAA	Absolute pressure PA	Proof pressure	Sensitivity		
				min.	typ.	max.
0...5	0...5	0...5	15	24	32	40
0...10	0...10	0...10	30	12	16	20
0...20	0...20	0...20	60	6	8	10
0...30	0...30	0...30	90	4	5,3	6,7
0...50	0...50	0...50	150	2,4	3,2	4
	0...100	0...100	300	1,2	1,6	2
	0...160	0...160		0,75	1,0	1,25
	0...200	0...200				
bar rel.	bar abs.	bar	bar	mV / (mA × bar)		
Reference pressure at ambient pressure	Reference pressure at 0 bar abs. (vacuum)	Reference pressure at 1 bar abs.	Based on reference pressure	The standard pressure ranges are available from the warehouse. Additional calibrations to intermediate pressure ranges can also be made.		

### Performance

Accuracy @ RT (20...25 °C)	$\pm 0,25$ %FS typ.	Non-linearity (minimum value setting BFSL), pressure hysteresis, non-repeatability
	$\pm 0,50$ %FS max.	
Offset @ RT (20...25 °C)	$< \pm 25$ mV/mA	Uncompensated, the sensitivity value must be added for PA.
	$< \pm 2$ mV/mA	Compensated with R3 or R4.
Compensated temperature range	-10...80 °C	Other temperature ranges between -40...125 °C are possible as an option.
Long-term stability	$\leq \pm 0,25$ %FS	Per year under reference conditions.
Position dependency	$\leq 2$ mbar	Calibrated in vertical installation position with metal diaphragm facing downwards.
Temperature coefficient	$\leq \pm 0,025$ %FS/K	TCzero pre-compensated with R1 or R2
	$\leq \pm 0,06$ %/K	Sensitivity TCsens
	1800...3000 ppm/K	Total bridge resistance TC-resistance

## Series 7L – Specifications

### Electrical Data

Half-bridge configuration

Constant current supply	1 mA nominal 3 mA max.	
Bridge resistance @ RT (20...25 °C)	3,5 kΩ ± 20 %	
Electrical connection	Gold-plated pins ø 0,45 mm L = 4 mm ± 0,5 mm	Optional: Silicone wires AWG28 (0,09 mm <sup>2</sup> ), L = 70 mm, other lengths on request.
Insulation	> 100 MΩ @ 500 VDC	

### Mechanical Data

Materials in contact with media

Housing and diaphragm	Stainless steel AISI 316L	
O-ring	ø 12 mm × 1,5 mm FKM (75 Shore) -20...200 °C	For medium temperatures < -20 °C FVMQ is used.

Other materials

Pressure transducer capsule oil filling	Silicone oil
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Further details

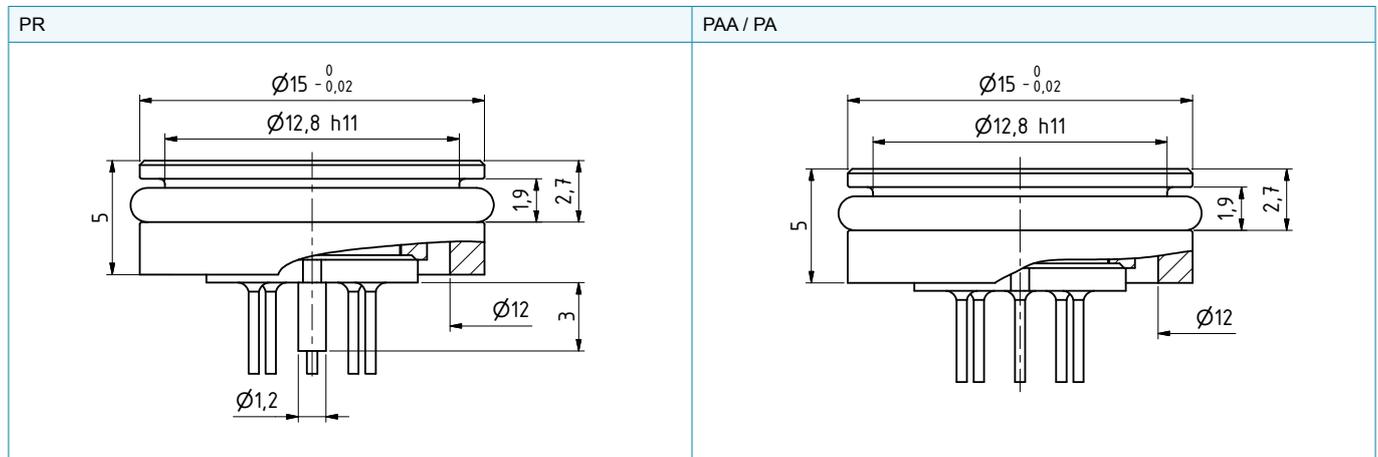
Diameter × height	ø 15 mm × 5 mm	See Dimensions and variants
Connection for capillary for reference pressure compensation	ø 1,2 mm × 3 mm	Optional: Capillary (silicone)
Weight	approx. 4,5 g	

### Environmental conditions

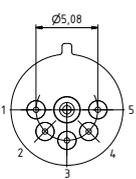
Medium temperature range	-20...100 °C	Operating temperature, consider o-ring. Icing not permitted.
Ambient temperature range	-20...100 °C	
Storage temperature range	-20...100 °C	
Vibration resistance	10 g, 10...2000 Hz, ± 10 mm	IEC 60068-2-6
Shock resistance	50 g, 6 ms	IEC 60068-2-27
Natural frequency (resonance)	> 30 kHz	
Endurance @ RT (20...25 °C)	> 10 million pressure cycles	0...100 %FS
Dead volume change @ RT (20...25 °C)	< 2 mm <sup>3</sup>	

## Series 7L – Dimensions and Variants

### Overview of Versions



### Electrical Connection

Glass feedthrough connection		Half-open measurement bridge pin assignment			
		PIN	Label	Designation	Wire colour
		1	+OUT	Positive Output	red
		2	+IN	Positive Supply	black
		3	-OUT	Negative Output	blue
		4	-IN <sub>-OUT</sub>	Negative Supply (half bridge -OUT)	yellow
		5	-IN <sub>+OUT</sub>	Negative Supply (half bridge +OUT)	white

### Customised configurations on request

- Calibration to other pressure ranges
- Calibration to other temperature ranges within -40...125 °C
- Calibration with mathematical modeling
- Electrical connection via silicone wires execute
- Housing and diaphragm made of Hastelloy C-276 or titanium
- O-Rings made of other materials
- Other oil filling types for pressure transducer capsules
- Modifications to customer-specific applications

### Examples of Similar Products

- Series 7FL: Version with flange
- Series 7LX: Pressure transducer capsule 7L with digital compensation electronics
- Series 10L: Low-pressure transducer capsule with maximum long-term stability
- Series PD-10L: Differential pressure transducer capsule version

# Series 7L – Analysis and Characteristic Lines

## Standard Analysis

The 7L are intended for o-ring mounting and depend on the stress isolation provided by o-rings for performance within stated specifications. This installation enables the values measured during factory testing to remain valid. If the pressure transducers are not installed free from stress, the mechanical forces may change the measured values and the stability.

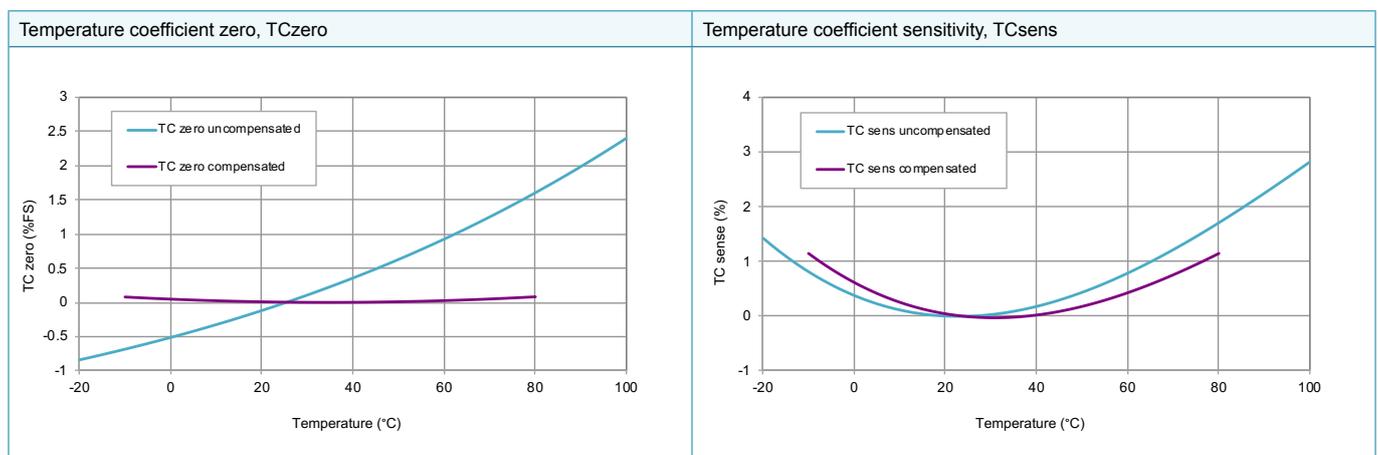
Calibration sheet: Example type PA-10L					Key																																																																																																																																																						
<table border="1"> <tr> <td colspan="4">PA-10L / 10 bar / 10-1005-118 <sup>(1)</sup></td> <td colspan="1">Sn I107547 <sup>(2)</sup></td> <td colspan="1">449</td> </tr> <tr> <td colspan="4"></td> <td colspan="1">29/01</td> <td colspan="1"></td> </tr> <tr> <td><sup>(3)</sup>Temp [°C]</td> <td><sup>(4)</sup>Zero [mV]</td> <td><sup>(5)</sup>+510 [mV]</td> <td><sup>(6)</sup>Comp [mV]</td> <td><sup>(7)</sup>dZero [mV]</td> <td></td> </tr> <tr> <td>-9,5</td> <td>18,5</td> <td>13,3</td> <td>-0,6</td> <td>0,2</td> <td></td> </tr> <tr> <td>0,1</td> <td>18,7</td> <td>13,3</td> <td>-0,6</td> <td>0,2</td> <td></td> </tr> <tr> <td>25,0</td> <td>19,1</td> <td>13,1</td> <td>-0,8</td> <td>0,0</td> <td></td> </tr> <tr> <td>50,2</td> <td>19,8</td> <td>13,0</td> <td>-0,9</td> <td>-0,1</td> <td></td> </tr> <tr> <td>79,9</td> <td>20,8</td> <td>12,9</td> <td>-1,1</td> <td>-0,2</td> <td></td> </tr> <tr> <td colspan="5">L1</td> <td></td> </tr> <tr> <td>COMP R1</td> <td colspan="2">510 kOhm <sup>(8)</sup></td> <td>R3</td> <td colspan="2">56.0 Ohm <sup>(8)</sup></td> </tr> <tr> <td>RB</td> <td colspan="2">3482 Ohm <sup>(8)</sup></td> <td colspan="3"></td> </tr> <tr> <td>ZERO</td> <td colspan="2">-0,8 mV <sup>(10)</sup></td> <td>P_atm</td> <td colspan="2">964 bar</td> </tr> <tr> <td colspan="6">SENS 16,41 mV/bar <sup>(11)</sup></td> </tr> <tr> <td colspan="6">LIN</td> </tr> <tr> <td><sup>(12)</sup> [bar]</td> <td><sup>(13)</sup> [mV]</td> <td><sup>(14)</sup> Lnorm [%Fs]</td> <td><sup>(15)</sup> Lbfsl [%Fs]</td> <td colspan="2"></td> </tr> <tr> <td>0,000</td> <td>0,0</td> <td>0,00</td> <td>-0,01</td> <td colspan="2"></td> </tr> <tr> <td>2,500</td> <td>41,1</td> <td>0,02</td> <td>0,01</td> <td colspan="2"></td> </tr> <tr> <td>5,000</td> <td>82,1</td> <td>0,00</td> <td>0,00</td> <td colspan="2"></td> </tr> <tr> <td>7,500</td> <td>123,1</td> <td>-0,02</td> <td>-0,01</td> <td colspan="2"></td> </tr> <tr> <td>10,000</td> <td>164,1</td> <td>-0,01</td> <td>-0,01</td> <td colspan="2"></td> </tr> <tr> <td colspan="6">Long Term Stability Ok <sup>(16)</sup></td> </tr> <tr> <td colspan="6">Lot 72114-2 <sup>(17)</sup></td> </tr> <tr> <td colspan="6">Test 500 Volt Ok <sup>(18)</sup></td> </tr> <tr> <td colspan="6">Supply 1.000 mA <sup>(19)</sup></td> </tr> <tr> <td colspan="6">01.09.17 <sup>(20)</sup> ----- GOL3.A03D1K <sup>(20)</sup></td> </tr> </table>					PA-10L / 10 bar / 10-1005-118 <sup>(1)</sup>				Sn I107547 <sup>(2)</sup>	449					29/01		<sup>(3)</sup> Temp [°C]	<sup>(4)</sup> Zero [mV]	<sup>(5)</sup> +510 [mV]	<sup>(6)</sup> Comp [mV]	<sup>(7)</sup> dZero [mV]		-9,5	18,5	13,3	-0,6	0,2		0,1	18,7	13,3	-0,6	0,2		25,0	19,1	13,1	-0,8	0,0		50,2	19,8	13,0	-0,9	-0,1		79,9	20,8	12,9	-1,1	-0,2		L1						COMP R1	510 kOhm <sup>(8)</sup>		R3	56.0 Ohm <sup>(8)</sup>		RB	3482 Ohm <sup>(8)</sup>					ZERO	-0,8 mV <sup>(10)</sup>		P_atm	964 bar		SENS 16,41 mV/bar <sup>(11)</sup>						LIN						<sup>(12)</sup> [bar]	<sup>(13)</sup> [mV]	<sup>(14)</sup> Lnorm [%Fs]	<sup>(15)</sup> Lbfsl [%Fs]			0,000	0,0	0,00	-0,01			2,500	41,1	0,02	0,01			5,000	82,1	0,00	0,00			7,500	123,1	-0,02	-0,01			10,000	164,1	-0,01	-0,01			Long Term Stability Ok <sup>(16)</sup>						Lot 72114-2 <sup>(17)</sup>						Test 500 Volt Ok <sup>(18)</sup>						Supply 1.000 mA <sup>(19)</sup>						01.09.17 <sup>(20)</sup> ----- GOL3.A03D1K <sup>(20)</sup>						<ol style="list-style-type: none"> <li>Type (PA-10L) and measuring range (10 bar)</li> <li>Serial number</li> <li>Actual test temperatures</li> <li>Uncompensated zero offset</li> <li>Zero offset values with calculated compensation resistor R1 (+) or R2 (-)</li> <li>Zero offset values with calculated compensation resistors R1 or R2 and R3 or R4</li> <li>Temperature zero error with calculated compensation resistors</li> <li>Calculated compensation resistor R1 or R2 (TCzero) and R3 or R4 (offset)</li> <li>RB: Bridge resistance at room temperature</li> <li>Calculated offset with compensation resistors R1 or R2 and R3 or R4</li> <li>Sensitivity at room temperature 25° C</li> <li>Pressure test points</li> <li>Signal change at pressure test points at room temperature 25° C</li> <li>Non-linearity (best straight line through zero)</li> <li>Non-linearity (best straight line)</li> <li>Result of the long-term stability test</li> <li>Sensor traceability information</li> <li>Insulation test</li> <li>Excitation (constant current)</li> <li>Date of test ----- Test equipment</li> </ol>
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### Notes

- The indicated specifications apply only for constant current supply of 1 mA. The pressure transducer module must not be supplied with more than 3 mA. The output voltage is proportional to the supply current. If the supply deviates from the calibration, this will cause signal shifts.
- The compensation resistors described in this data sheet are not part of the pressure transducer module and are not included in the scope of delivery.
- It is recommended to use compensation resistors with temperature coefficients of < 50 ppm/°C for large temperature ranges. Pressure transducer modules and resistors can be exposed to different temperatures.
- In addition, a maximum TC-sensitivity can be guaranteed on request or the value for the compensation resistor (R5) can be indicated. See "Electrical diagram of compensation resistors" on page 1.

## Characteristic Lines

Examples of typical characteristic curves of the temperature coefficients, normalised at 25 °C, uncompensated vs. compensated.



## Series 7L – Analysis and Characteristic Lines

### Mathematical compensation model

KELLER Pressure's 7L Series pressure transducers can be ordered with an optional mathematical compensation model.

The compensation model is a mathematical formula that helps to calculate the compensated pressure value of the pressure transducer. Both the pressure signal and the temperature signal of the pressure transducer are incorporated into the calculation. Polynomial functions are used as the basis for this mathematical model.

The pressure transducers are characterised in the factory in order to produce the compensation model. This involves measuring pressure and temperature signals at various pressure and temperature levels. Comparing the measured values with the known pressure and temperature values makes it possible to calculate the compensation coefficients of the pressure transducer. These compensation coefficients are made available to the customer along with the respective pressure transducer.



### KELLER Pressure myCalibration

#### Content

myCalibration is a digital data platform provided free of charge to KELLER Pressure customers. It provides an easy option for transferring and providing sensor calibration data.

#### Format

The calibration data is available in the standard JSON file format, which facilitates smooth integration into the customer's software. The file structure is clearly defined in a publicly accessible JSON schema. This means that the customer is able to integrate the data seamlessly into their software.

#### Access

The platform can be accessed either via a standard web browser (web view) or directly within the customer's linked software using an API. The calibration data remains available in myCalibration for 24 months.

#### Web app

Customers can access the calibration data for their sensors via a user-friendly interface. The system ensures secure authentication by asking users to enter their personal login details, thereby preventing unauthorised access to the data by third parties.

The user has the option to use various search and filter functions to download calibration data for specific sensors or mass export multiple datasets simultaneously.

#### API

Customers have the option to use the REST API for automated access and to integrate it into their processes. This means that calibration data for new sensors can be called up automatically and then processed, for example.

#### Documentation

Comprehensive technical documentation including example software is available at the following link: <https://mycalibration.github.io/>